

5/11

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22559
<b>Description:</b> Dual Disabling Kit	<b>Part Number:</b>	D355-740-013 D3371-041
<b>Dwg:</b> D3369 Rev. A1 pag 4; D3371 Rev. A; D3400 Rev. A	<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
	<b>Qty:</b>	103
Page 1 of 4		

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	PH	05.02.28	103																				
2	DC	Photocopy bluefile and create labels per PPP D355-740-013 <b>CHG001</b> UK 9 PH	DH	05.03.07	10																				
3	GA	<b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3371-1</td><td>Pedal Lock Base</td><td>B222870</td></tr><tr><td>1</td><td>D3371-3</td><td>Pedal Lock Cover</td><td>B22288B</td></tr><tr><td>1</td><td>D3385-1</td><td>Hinge</td><td>B22271</td></tr></table>	Qty	Part Number	Description	Batch	1	D3371-1	Pedal Lock Base	B222870	1	D3371-3	Pedal Lock Cover	B22288B	1	D3385-1	Hinge	B22271	SB	05/03/02	103				
Qty	Part Number	Description	Batch																						
1	D3371-1	Pedal Lock Base	B222870																						
1	D3371-3	Pedal Lock Cover	B22288B																						
1	D3385-1	Hinge	B22271																						
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 <b>Mask threaded holes</b>	SB	05/03/02	103																				
5	QC3	Inspect Powder Coat	SB	05/03/02	103																				
6	GA	Press dowel pins as per Dwg D3371, then assemble hinge. <b>Ensure that assembly opens &amp; closes smoothly.</b> <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2728-7</td><td>Decal</td><td>B25464</td></tr><tr><td>1</td><td>D3373-7</td><td>Cam Lock</td><td>B222458</td></tr><tr><td>4</td><td>AN526C832R6</td><td>Screw</td><td>M16612</td></tr><tr><td>2</td><td>238-028</td><td>Ø3/16" Dowel Pin 1/2" long</td><td>M16798</td></tr></table>	Qty	Part Number	Description	Batch	1	D2728-7	Decal	B25464	1	D3373-7	Cam Lock	B222458	4	AN526C832R6	Screw	M16612	2	238-028	Ø3/16" Dowel Pin 1/2" long	M16798	SB	05/03/02	103
Qty	Part Number	Description	Batch																						
1	D2728-7	Decal	B25464																						
1	D3373-7	Cam Lock	B222458																						
4	AN526C832R6	Screw	M16612																						
2	238-028	Ø3/16" Dowel Pin 1/2" long	M16798																						
7	GA	Open D3373-7 lock package. Keep keys, lock body, lock body nut, straight cam, lock barrel, screw, 90° rotation washer and external tooth lock washer. Discard the rest.	SB	05/03/02	103																				
8	GA	Fabricate D3371-5 cam as per Dwg D3371 <b>Identify as D3371-5</b>	SB	05/03/02	103																				
9	GA	Assemble lock mechanism and cam and install decal as per Dwg D3371. Apply 262 locktite to lock body nut. <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td>N/A</td><td>Locktite 262</td><td>M16517</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Locktite 262	M16517	SB	05/03/02	103												
Qty	Part Number	Description	Batch																						
A/R	N/A	Locktite 262	M16517																						
10	GA	Assemble lanyard to cyclic sock as per Dwg D3384 <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3384-1</td><td>Cyclic Sock</td><td>B222340</td></tr><tr><td>2</td><td>CBL-460</td><td>Loop Sleeve</td><td>M16713</td></tr><tr><td>20"</td><td>CBL-1240</td><td>Cable</td><td>M16713</td></tr></table> <b>Identify as D3384-045</b>	Qty	Part Number	Description	Batch	1	D3384-1	Cyclic Sock	B222340	2	CBL-460	Loop Sleeve	M16713	20"	CBL-1240	Cable	M16713	SB	05/03/02	103				
Qty	Part Number	Description	Batch																						
1	D3384-1	Cyclic Sock	B222340																						
2	CBL-460	Loop Sleeve	M16713																						
20"	CBL-1240	Cable	M16713																						
11	GA	Assemble D3384-045 to D3371-051 using 1/4"-20 socket head cap screw and washer as per Dwg D3371. <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN960-416</td><td>Washer</td><td>M5519</td></tr><tr><td>1</td><td>HX-81</td><td>1/4"-20 SHCS 3/8" long</td><td>M16971</td></tr></table> <b>Identify as D3371-041 &amp; attach keys</b> <b>Record the Key Number on page 4</b>	Qty	Part Number	Description	Batch	2	AN960-416	Washer	M5519	1	HX-81	1/4"-20 SHCS 3/8" long	M16971	SB	05/03/04	3								
Qty	Part Number	Description	Batch																						
2	AN960-416	Washer	M5519																						
1	HX-81	1/4"-20 SHCS 3/8" long	M16971																						
12	QC5	Inspect work to Step 11	2	05.05.12	3																				

AP 06/02/05

RELEASED  
05/02/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/03/02	6	D3371-1 & D3371-3 tapped holes are not deep enough program on CNC needs to be modified	<i>RB</i> pressur	tap out holes by hand change program on CNC	<i>RB</i> 05/03/02	<i>RB</i> 05/03/03	<i>RB</i> pressur	<i>RB</i> 05/03/03
05/03/02	6	1 Piece D 3371-1 hole at the wrong end	<i>RB</i> pressur	<del>destroy</del> See NCR 047 1 D3371-3 identify & block	<i>RB</i> 05/03/02	<i>RB</i> 05/03/02	<i>RB</i> 05/03/02 pressur	<i>RB</i> 05/03/02

P/O D335-740-013

Part No: D3371-041

PAR #:

Fault Category:

NCR:

Yes

No

DQA:

Date: 05/06/06

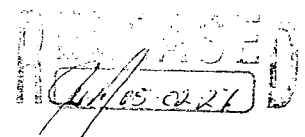
NOTE: Date &amp; initial all entries

QA: N/C Closed:

Date:

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22559
<b>Description:</b> Dual Disabling Kit		<b>Part Number:</b>	D355-740-013
		<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
<b>Dwg:</b> D3369 Rev. A1 pag 4; D3371 Rev. A; D3400 Rev. A		<b>Qty:</b>	10
		Page 2 of 4	

Step	Location	Procedure	By	Date	Qty																												
13	GA	<b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D2728-7</td> <td>Decal</td> <td></td> </tr> <tr> <td>1</td> <td>D3372-5</td> <td>Cam Lock Shaft</td> <td></td> </tr> <tr> <td>1</td> <td>D3373-1</td> <td>Cam Lock</td> <td></td> </tr> <tr> <td>1</td> <td>D3400-1</td> <td>Main Body</td> <td></td> </tr> <tr> <td>1</td> <td>D3400-5</td> <td>Slider Body</td> <td></td> </tr> <tr> <td>2</td> <td>AN5-17A</td> <td>Bolt</td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D2728-7	Decal		1	D3372-5	Cam Lock Shaft		1	D3373-1	Cam Lock		1	D3400-1	Main Body		1	D3400-5	Slider Body		2	AN5-17A	Bolt				
Qty	Part Number	Description	Batch																														
1	D2728-7	Decal																															
1	D3372-5	Cam Lock Shaft																															
1	D3373-1	Cam Lock																															
1	D3400-1	Main Body																															
1	D3400-5	Slider Body																															
2	AN5-17A	Bolt																															
14	GA	Fabricate D3400-3 using AN5-17A bolt as per Dwg D3400 <b>Identify as D3400-3</b>																															
15	QC5	Inspect work to Step 14																															
16	GA	Open Cam Lock package. Keep keys, lock body, lock body nut, flat cam and lock barrel. Discard the rest.																															
17	GA	Fabricate D3369-5 spacer using the flat cam as per Dwg D3369 <b>Identify as D3369-5</b>																															
18	GA	Assemble D3400-055 as per Dwg D3400. Apply a drop of permanent locktite 262 to the threads. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>Locktite 262</td> <td></td> </tr> </tbody> </table> <b>Identify as D3400-055</b>	Qty	Part Number	Description	Batch	A/R	N/A	Locktite 262																								
Qty	Part Number	Description	Batch																														
A/R	N/A	Locktite 262																															
19	GA	Assemble D3400-053 as per Dwg D3400. Apply a drop of permanent locktite 262 to the threads. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3369-5</td> <td>Washer</td> <td></td> </tr> <tr> <td>2</td> <td>5/16WC</td> <td>SS Flat Washer</td> <td></td> </tr> <tr> <td>A/R</td> <td>N/A</td> <td>Locktite 262</td> <td></td> </tr> </tbody> </table> <b>Identify as D3400-053</b>	Qty	Part Number	Description	Batch	1	D3369-5	Washer		2	5/16WC	SS Flat Washer		A/R	N/A	Locktite 262																
Qty	Part Number	Description	Batch																														
1	D3369-5	Washer																															
2	5/16WC	SS Flat Washer																															
A/R	N/A	Locktite 262																															
20	GA	Assemble D3400-051 as per Dwg D3400. <b>Identify as D3400-051 and attach keys</b> <b>Ensure that assembly locks and unlocks smoothly.</b>																															
21	WS	Tack weld as per Dwg D3400 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>SS Rod</td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	A/R	N/A	SS Rod																								
Qty	Part Number	Description	Batch																														
A/R	N/A	SS Rod																															
22	QC5	Inspect work to Step 21																															
23	GA	Assemble lanyard to cyclic sock as per Dwg D3384 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3384-1</td> <td>Cyclic Sock</td> <td></td> </tr> <tr> <td>2</td> <td>CBL-460</td> <td>Loop Sleeve</td> <td></td> </tr> <tr> <td>8"</td> <td>CBL-1240</td> <td>Cable</td> <td></td> </tr> </tbody> </table> <b>Identify as D3384-043</b>	Qty	Part Number	Description	Batch	1	D3384-1	Cyclic Sock		2	CBL-460	Loop Sleeve		8"	CBL-1240	Cable																
Qty	Part Number	Description	Batch																														
1	D3384-1	Cyclic Sock																															
2	CBL-460	Loop Sleeve																															
8"	CBL-1240	Cable																															



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22559
<b>Description:</b> Dual Disabling Kit	<b>Part Number:</b>	D355-740-013
	<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
<b>Dwg:</b> D3369 Rev. A1 pag 4; D3371 Rev. A; D3400 Rev. A	<b>Qty:</b>	10
Page 3 of 4		

Step	Location	Procedure	By	Date	Qty												
24	GA	Assemble D3384-043 to D3400-051 using 1/4"-20 socket head cap screw and washers as per Dwg D3371. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>AN960-416</td> <td>Washer</td> <td></td> </tr> <tr> <td>1</td> <td>HX-81</td> <td>1/4"-20 SHCS 3/8" long</td> <td></td> </tr> </tbody> </table> <b>Identify as D3400-041 &amp; attach keys</b> <b>Record the Key Number on page 4</b>	Qty	Part Number	Description	Batch	2	AN960-416	Washer		1	HX-81	1/4"-20 SHCS 3/8" long				
Qty	Part Number	Description	Batch														
2	AN960-416	Washer															
1	HX-81	1/4"-20 SHCS 3/8" long															
25	QC5	Inspect work to Step 24															
26	PK	Ensure that keys are attached to D3371-041 and D3400-041 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3371-041</td> <td>Pedal Lock Assembly</td> <td>B22559</td> </tr> <tr> <td>1</td> <td>D3400-041</td> <td>Collective Lock Assembly</td> <td></td> </tr> </tbody> </table> <b>Ensure that keys can be locked and unlocked for each D3371-041 and D3400-041 assembly.</b>	Qty	Part Number	Description	Batch	1	D3371-041	Pedal Lock Assembly	B22559	1	D3400-041	Collective Lock Assembly				3
Qty	Part Number	Description	Batch														
1	D3371-041	Pedal Lock Assembly	B22559														
1	D3400-041	Collective Lock Assembly															
27	QC4	Inspect Kit 100% for Completeness on the W/O															
28	PK	Identify and pack for shipping as per PPP D355-740-043. Stock															
29	AC	Cost / part: 156.57															
30	DC	Close W/O 156.57 Inspect Level 21															
****Remember to record key numbers on page 4																	

RELEASED  
1/16/02 21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

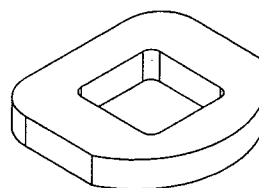
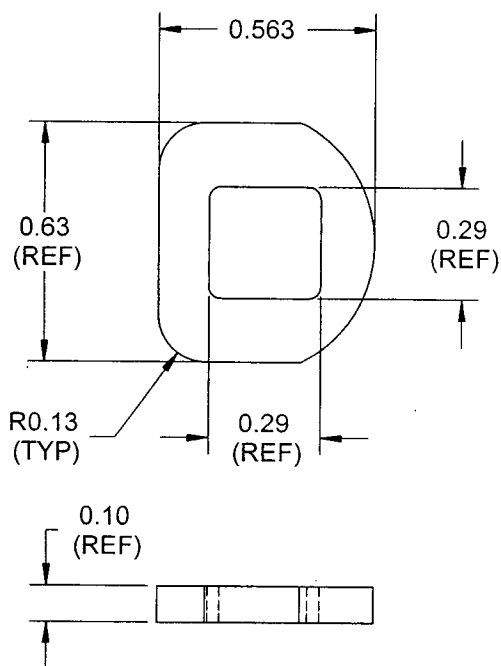
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3369	REV. A SHEET 4 OF 4
DATE 04.12.16		TITLE BATTERY LOCK	SCALE 2:1

## SPECIFICATION CONTROL DRAWING



RELEASED  
*[Signature]*

05/02/11

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SUPPLIER'S COPY

-5  
**D3369 SPACER**



### NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

22559

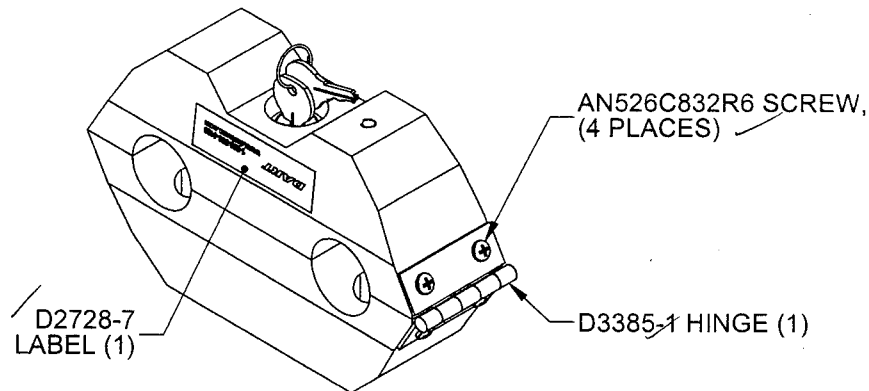
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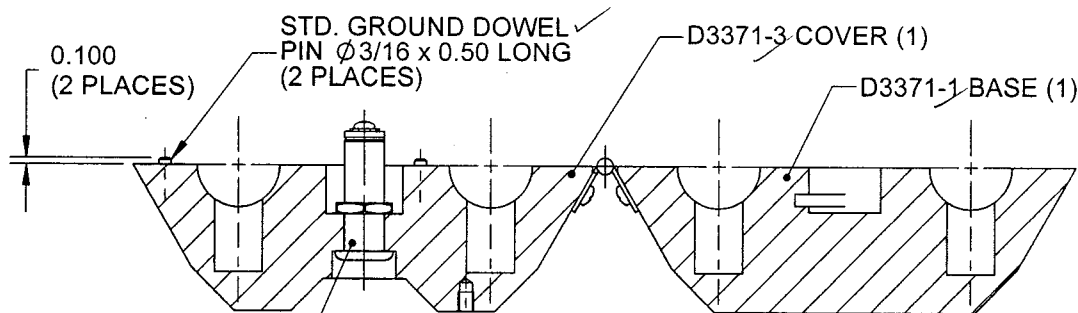


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3371</b>	REV. A SHEET 1 OF 4
DATE <b>04.12.16</b>		TITLE <b>PEDAL LOCK</b>	SCALE 1:3
A	04.12.06	NEW ISSUE	

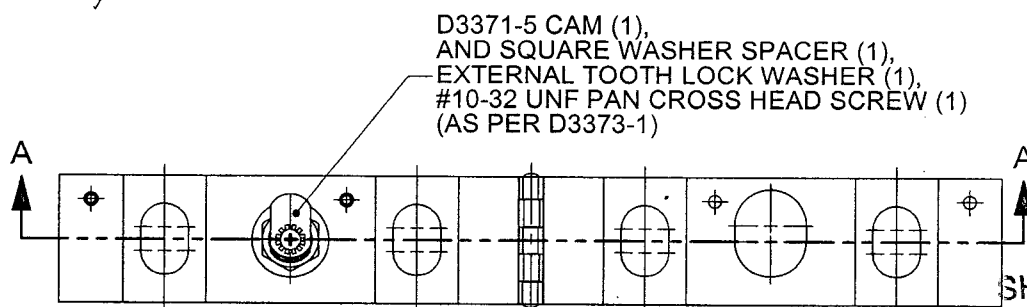


**PEDAL LOCK SHOWN LOCKED WITH KEY**

**RELEASED**  
*[Signature]*  
05/02/11



**SECTION A-A**



**D3371-051 PEDAL LOCK ASSEMBLY**

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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WITHOUT NOTICE

WORK ORDER  
NO. **22559**

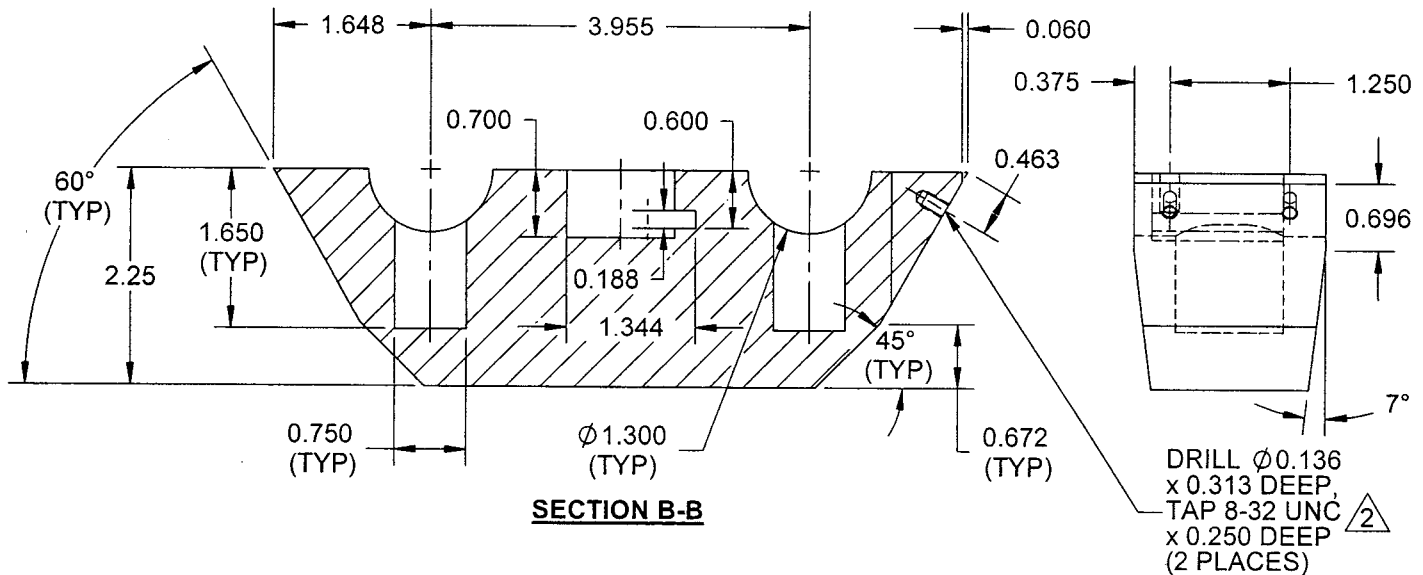
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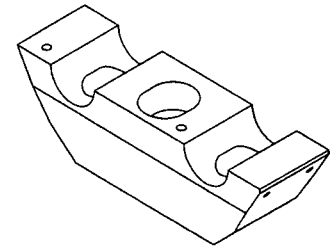
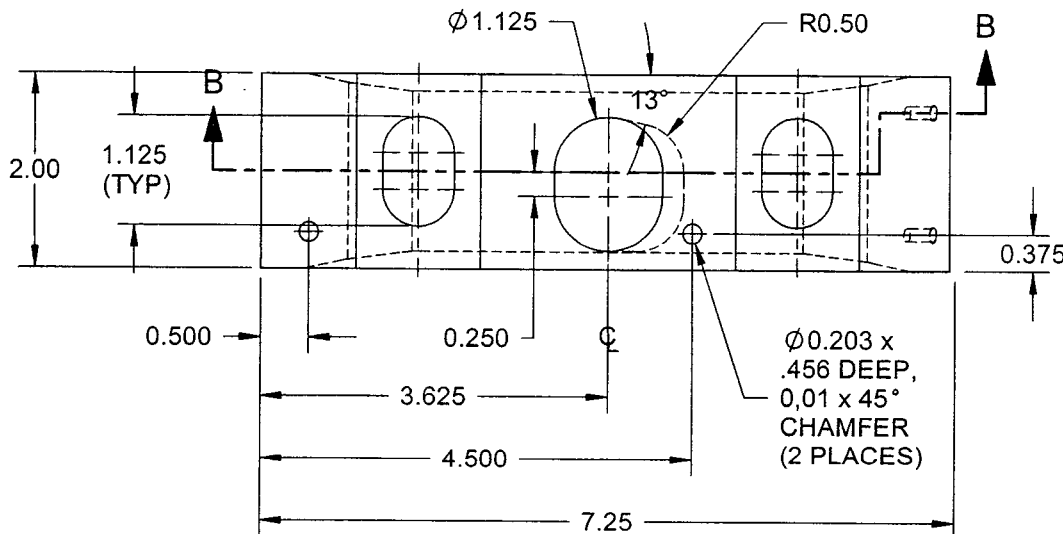




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. A SHEET 2 OF 4
DATE 04.12.16		TITLE PEDAL LOCK	SCALE 1:2



**SECTION B-B**



RELEASED  
*[Signature]*

05/02/11

**D3371-1 BASE**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

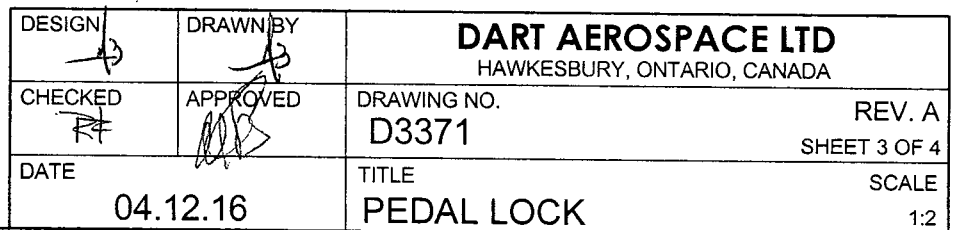
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- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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83/00713

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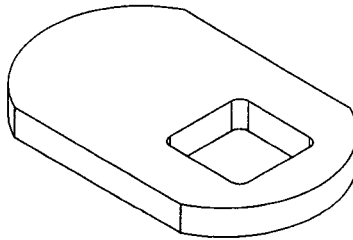
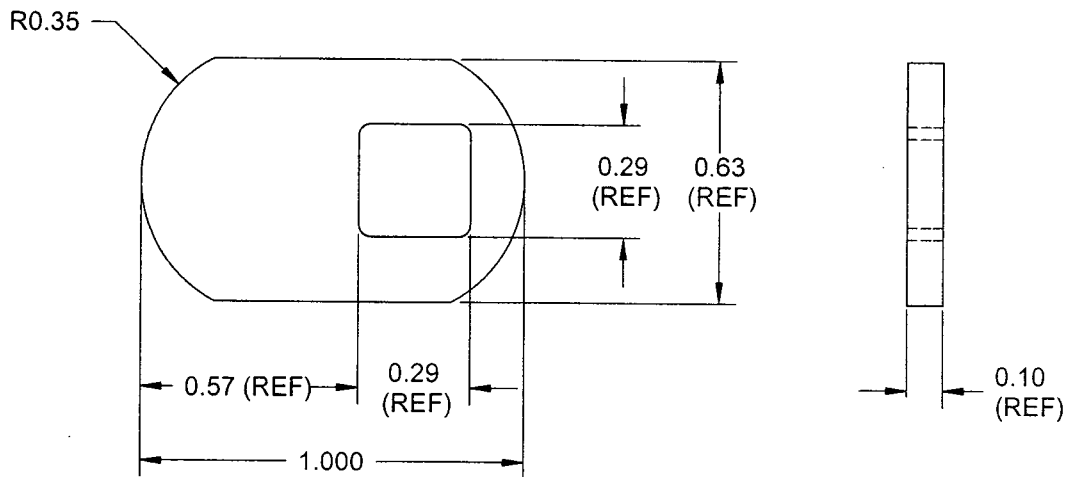






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DATE 04.12.16		TITLE PEDAL LOCK	SCALE 2:1

## SPECIFICATION CONTROL DRAWING



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### D3371-5 CAM

#### NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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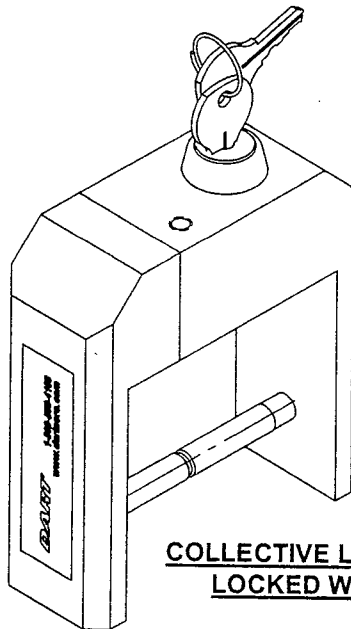
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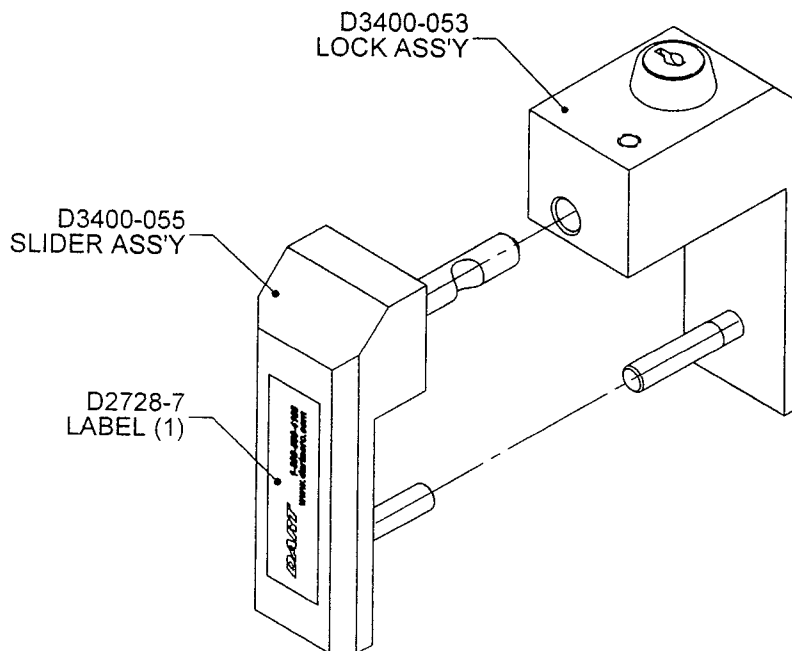
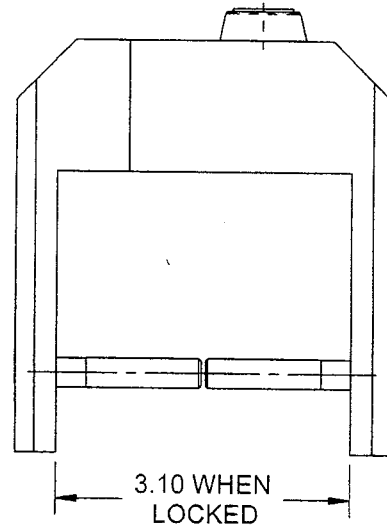


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DATE <b>05.02.23</b>		TITLE <b>COLLECTIVE LOCK</b>	SCALE 1:2
A	05.02.23	NEW ISSUE	



**COLLECTIVE LOCK SHOWN  
LOCKED WITH KEYS**



**D3400-051 AS355 COLLECTIVE LOCK ASS'Y**

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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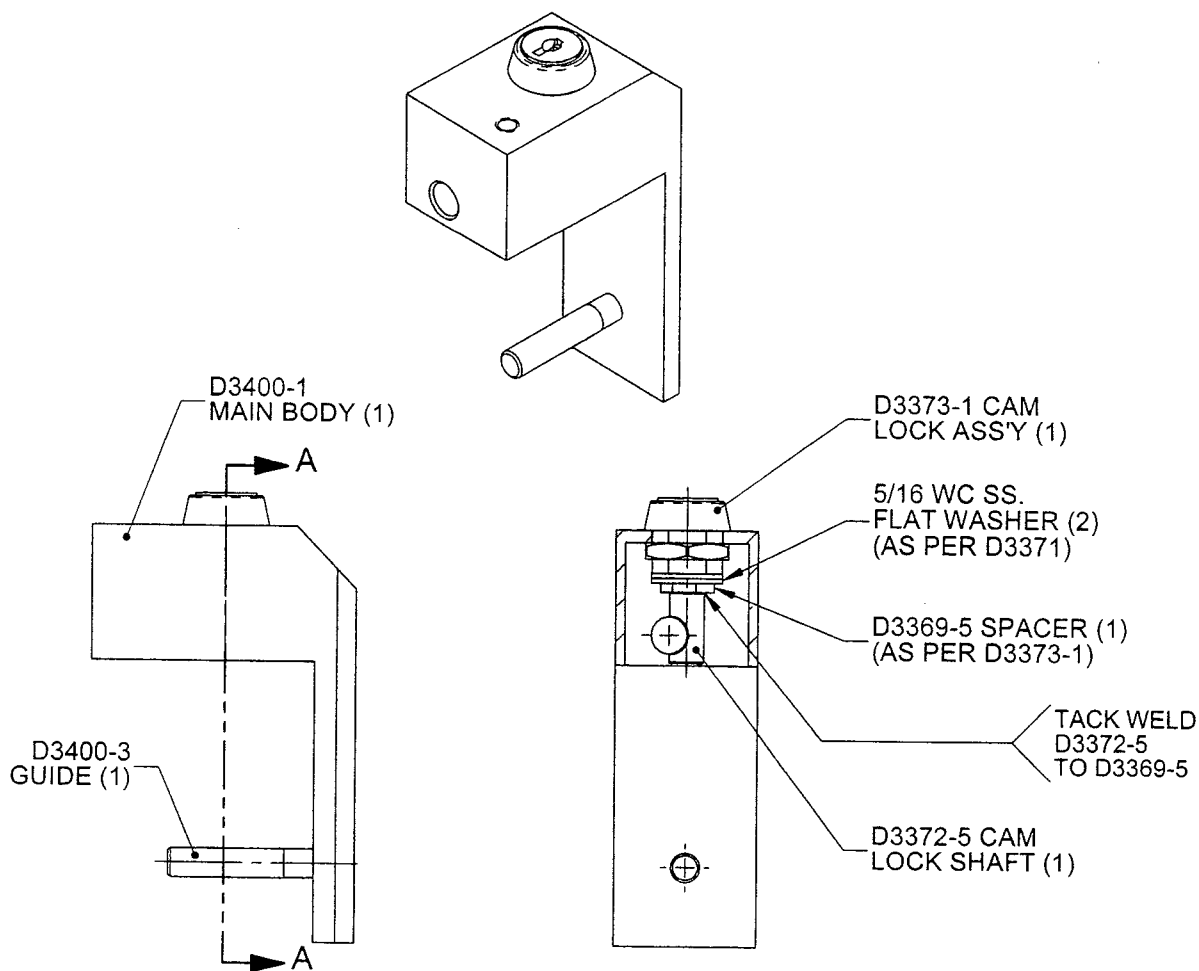
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2



SECTION A-A

D3400-053 LOCK ASS'Y

NOTES:

1) WELD PER DART QSI 004

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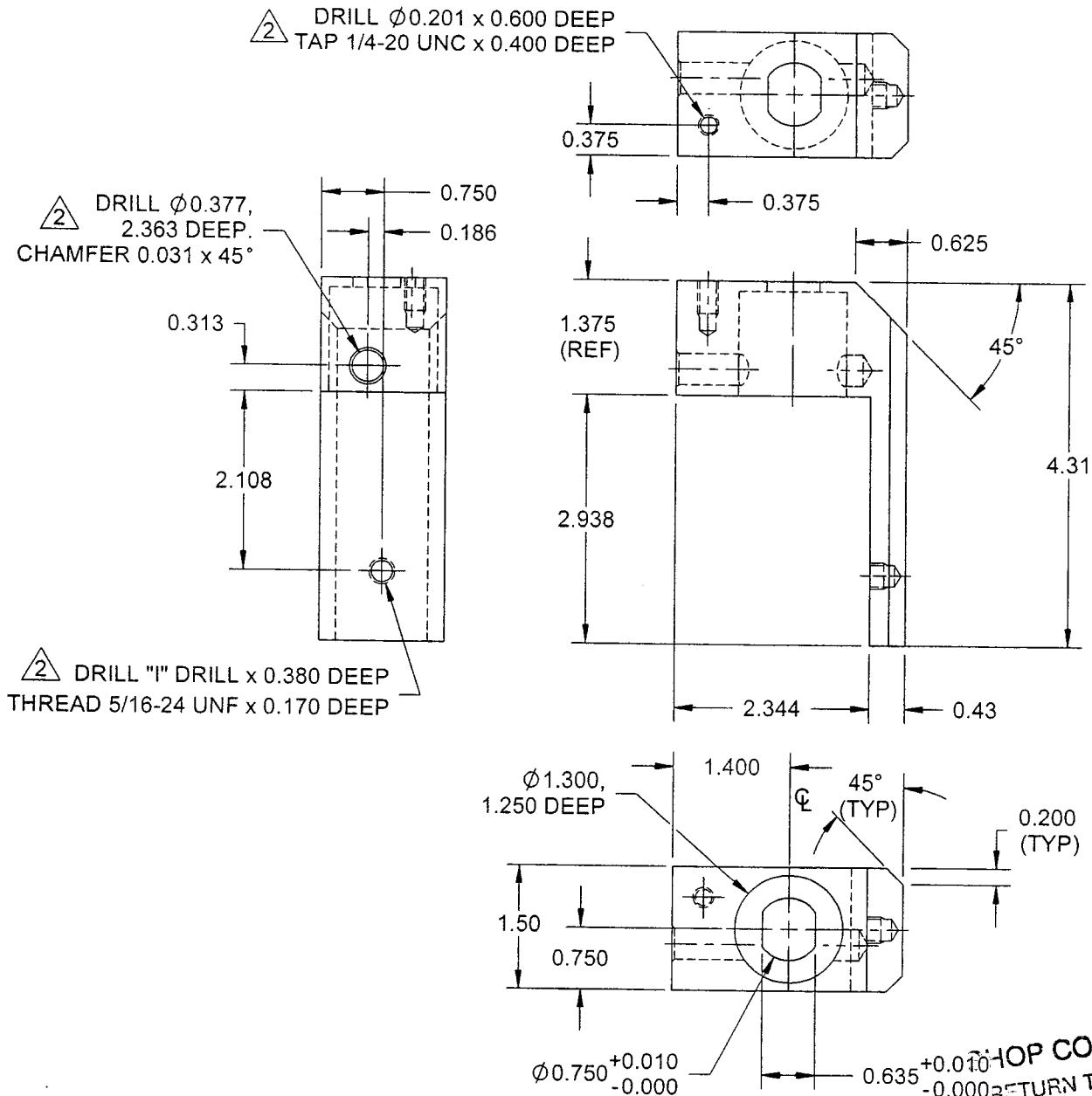
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2



### D3400-1 MAIN BODY

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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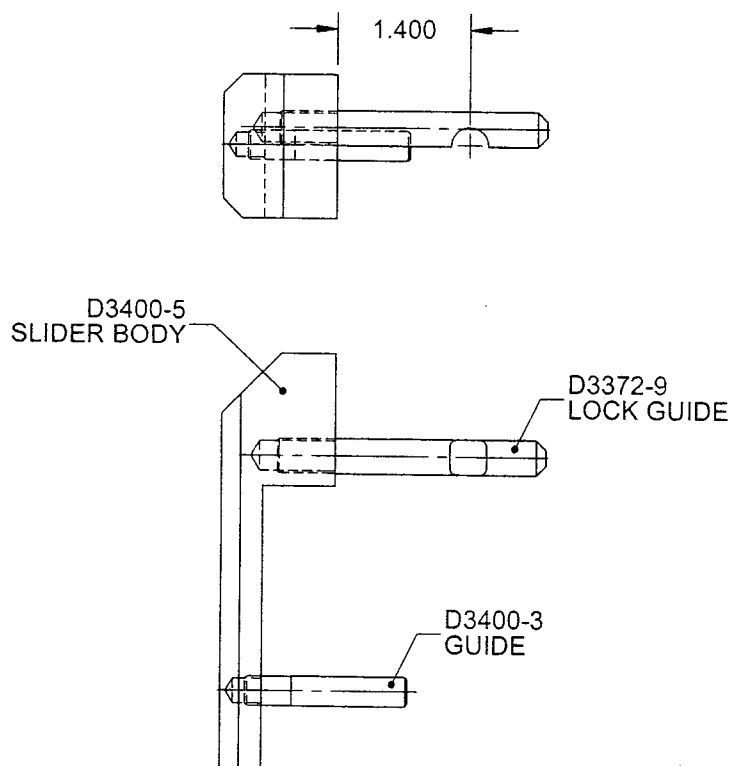
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2



**D3400-055 SLIDER ASS'Y**

**NOTES:**

- 1) COVER INSIDE HOLE AND D3372-9 PRIOR PAINTING
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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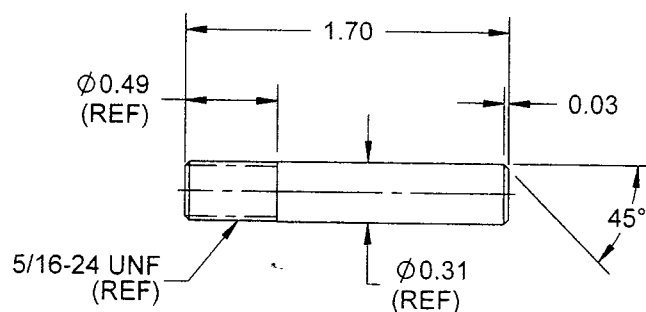
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:1

## SPECIFICATION CONTROL DRAWING



### D3400-3 GUIDE

#### NOTES:

- 1) MATERIAL: AN5-17A BOLT MODIFIED AS SHOWN.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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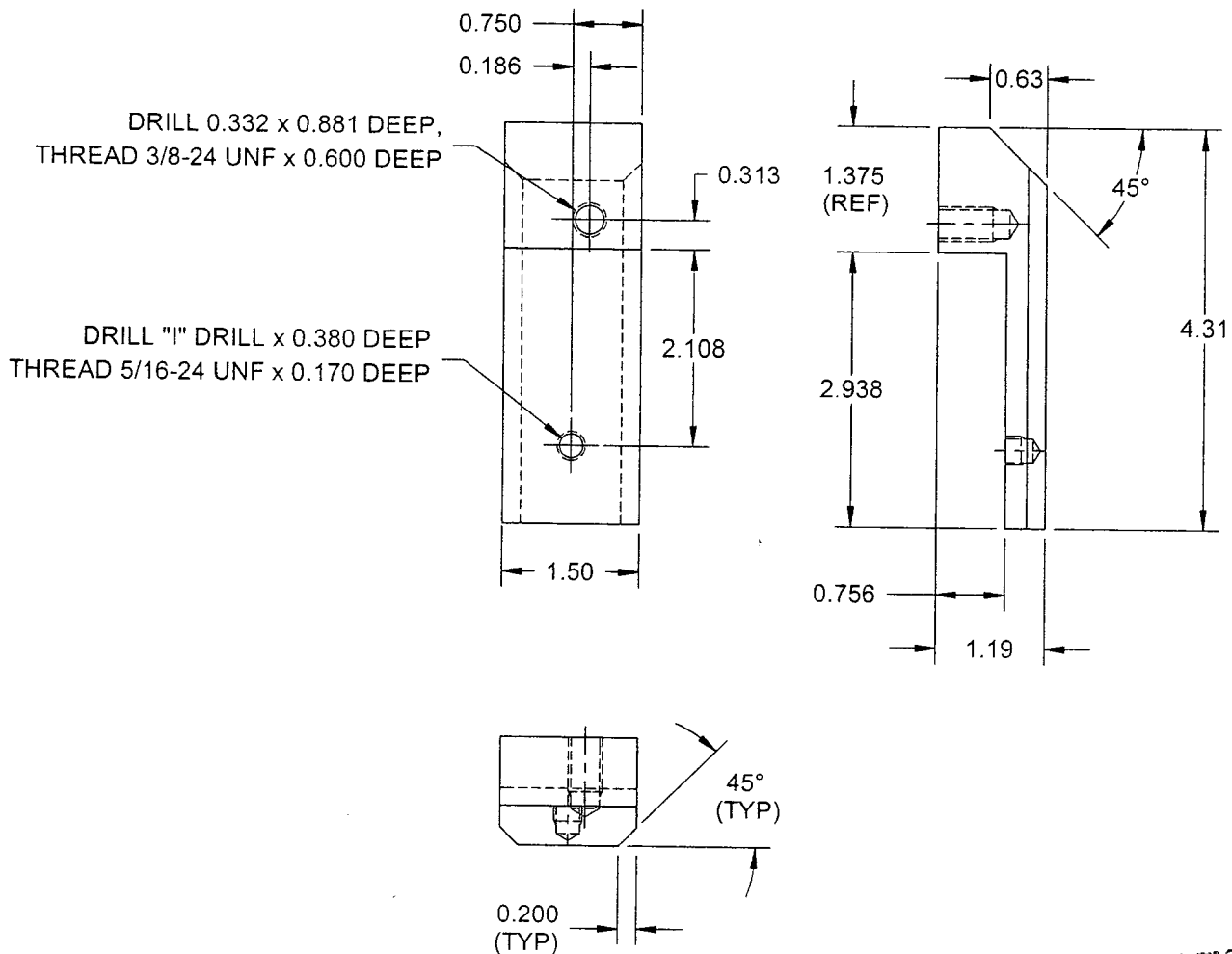
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DATE <b>05.02.23</b>	TITLE <b>COLLECTIVE LOCK</b>		SCALE 1:2



## D3400-5 SLIDER BODY

### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 24, 2005  
03:25 pm

Work Order No	: 0022559	Department Code:	
Project Name	: D355-740-013	Burden Flags	: NNNNNNNN
Project For	: WK511	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D355-740-013	Invoice Number	:
Description	: Dual Disabling Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 10	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-24-05	Actual Margin	: 0.000%
Est Finish Date	: 03-10-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

